



## Material - JIS C 3602 BE

**Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose**

**Group - Non Ferrous Copper Alloys**

**Sub Group - JIS C 3602 BE Copper and Copper Alloy Rod for Free Machining Purpose**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Rod**

Chemical Composition			Heat Treatment	
Iron	Fe %	0.500 max.	As Raw or Solution Heat Treated	
Lead	Pb %	1.800 - 3.700		
Arsenic	As %	0.020 max.		
Nickel	Ni %	0.200 max.		
Fe + Sn	Fe% + Sn%	0.800 max.		
Copper	Cu %	59.000 - 63.000		
Zinc	Zn %	Balance		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa      315 min. Yield Strength in Mpa      - Elongation in %      - Reduction of Area in %      - Hardness in HV      75 min. Impact in Joule      -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 12164 CuZn36Pb3	DIN	Germany	Rod
MO61	PN	Poland	Rod
CZ 124	BS	British	Rod
C 3601 BD	JIS	Japan	Rod
C 3601 W	JIS	Japan	Rod
C 3602 BD	JIS	Japan	Rod
C 3602 BF	JIS	Japan	Rod

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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